



S-SPRING CAPS & WASHER TOPS
S-FEDER KAPPEN & VERDECKPLÄTTCHEN

CAPS
KAPPEN



Art. 40 dyeable Art. 40 einfärbbar **(M)** **(M)** also available in matt auch matt erhältlich **(M)** matt tumbled matt geschleudert



Minimum quantity may be required.
 Eventuell Mindestmenge erforderlich.

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S-SPRING UNDERPARTS
S-FEDER UNTERTEILE

* also available in stainless steel
auch in rostfreiem Stahl erhältlich

SOCKETS
FEDERTEILE

STUDS
KUGELTEILE

POSTS
NIETE

SOCKETS
FEDERTEILE

STUDS
KUGELTEILE

POSTS
NIETEN



s = fabric thickness
Stoffdicke

SIZE 2 1/2 0
GRÖSSE 2 1/2 0

2 1/2 0		6,7
2 1/2 0		5,5
2 1/2 0		6,3
s = 1,0		

SIZE 0
GRÖSSE 0

0 B		8,7	0		8,7
0		7,5	0 rolled / geb.		7,5
0		8,0	s = 1,6		

SIZE 2
GRÖSSE 2

2		9,3	2 B		9,3
2		7,5	2 rolled / geb.		7,5
2		8,0	2 / 40 / 14'''		8,8
s = 2,2			s = 1,8		

SIZE 4
GRÖSSE 4

4		11,5	4 G		12,4	4 GB		12,4
4 rolled / geb.		9,8	4 / 11		11,0			
4 A		10,6	4 / 11 A		12,0	4 / 11 A milled geschärft		12,0
s = 2,2			4 / 11 A + washer Scheibe		12,0	s = 1,7		

SIZE 6 / 4
GRÖSSE 6 / 4

6 / 4		13,5	6 / 4 B *		13,75
6 *		12,5	6 rolled / geb.		12,5
6 AS *		11,5	6 AS milled / geschärft		11,5
s = 4,2			6 AS + washer Scheibe		11,5
			s = 4,0		

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RINGSRING CAPS RINGFEDER KAPPEN

CAPS
KAPPEN

SYSTEM "3000"

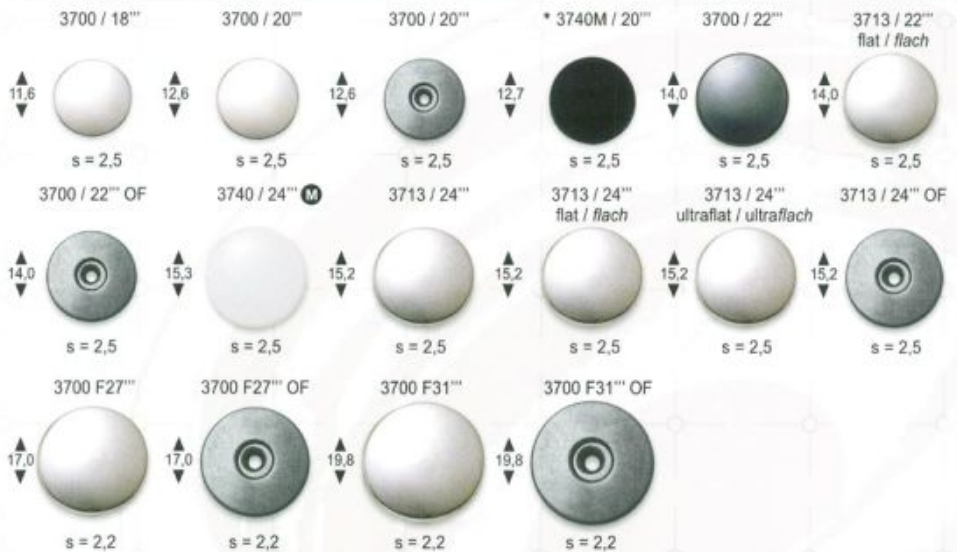


M also available in matt injected
auch matt gespritzt erhältlich

Y = bombé / bombiert
OF = open / offen

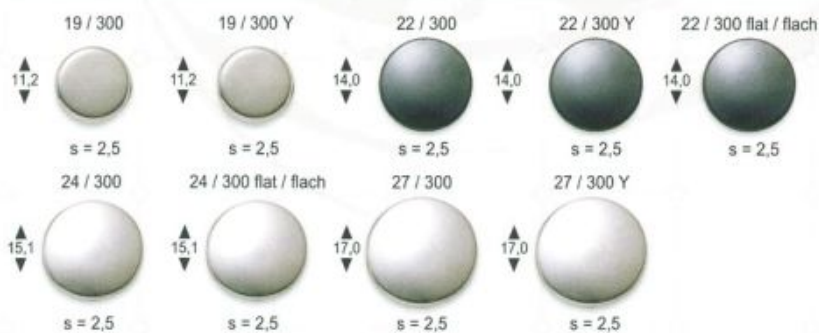
* with rivet / Nietlänge 4,5 / 6 mm
s = 2,5 / 3,3

SYSTEM "3700"



s = fabric thickness
Stoffdicke

SYSTEM "Tack"



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RINGSRING UNDERPARTS
RINGFEDER UNTERTEILE

SOCKETS
FEDERTEILE

STUDS
KUGELTEILE

POSTS
NIETEN



s = fabric thickness
Stoffdicke

SYSTEM "3000"



SYSTEM "3700"



SYSTEM "TACK"



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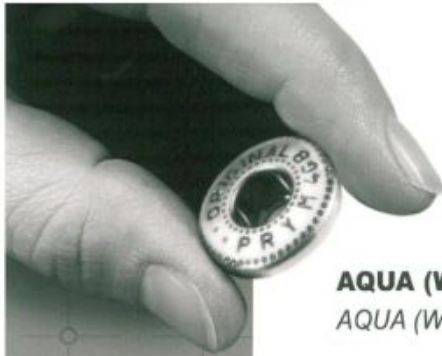
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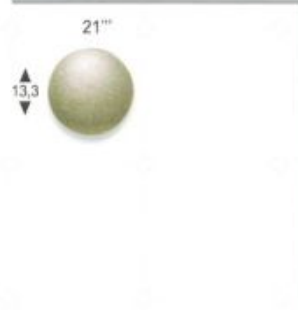




AQUA (WATERPROOF)
AQUA (WASSERDICHT)

CAPS
KAPPEN

S-SPRING / S-FEDER



S-SPRING / S-FEDER



RING-SPRING / RINGFEDER



SOCKETS
FEDERTEILE



STUDS
KUGELTEILE



RIVETS
SPITZNIETEN



s = fabric thickness
Stoffdicke



SPECIAL
SPEZIAL



RIVETS & BURRS
AQUA
RIVETS & BURRS
AQUA



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GRIP-FIX 12'''/14'''/15'''
GRIP-FIX 12'''/14'''/15'''

1) use of pronged ring possible instead of cap
Verwendung von Zackenring statt Kappe möglich

CAPS
KAPPEN

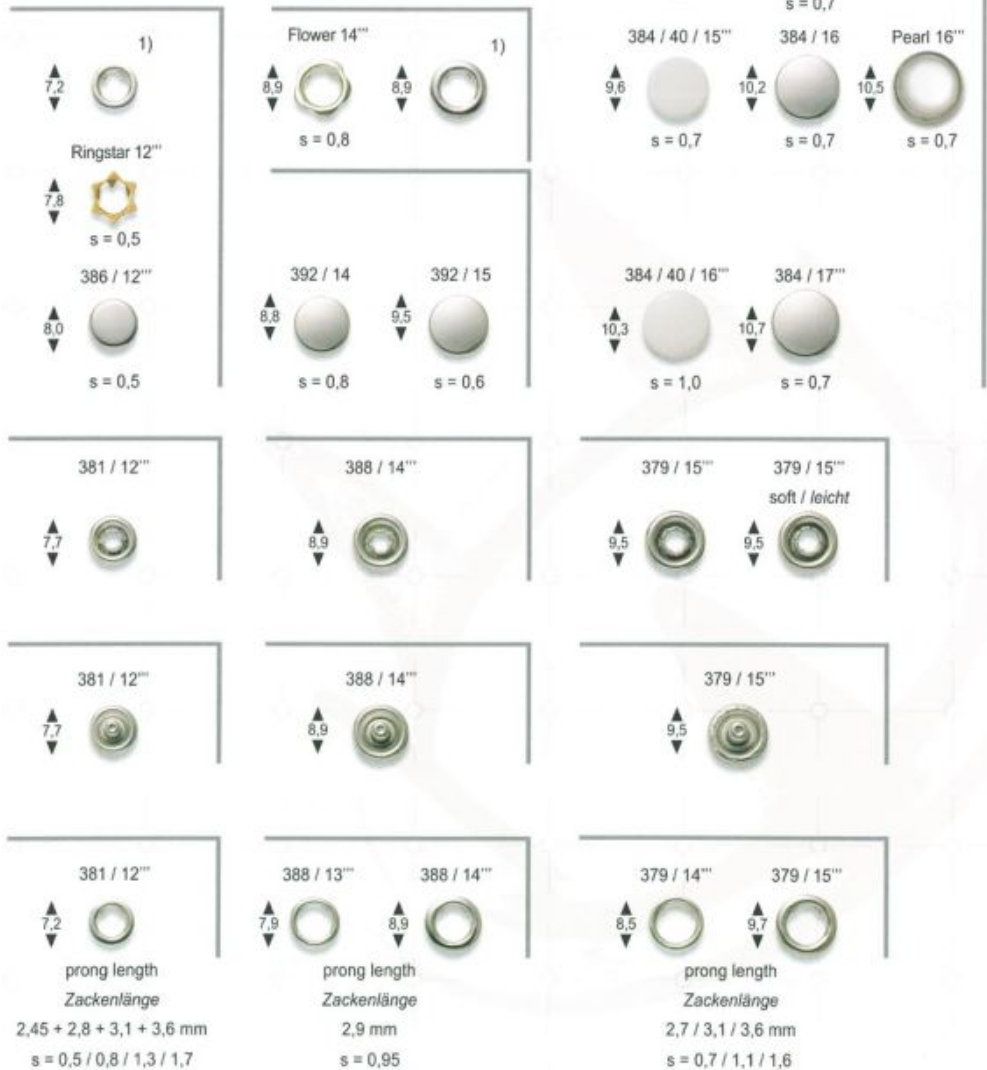
PRONG-RINGS
ZACKENRINGE



SOCKETS
FEDERTEILE

STUDS
KUGELTEILE

PRONG-RINGS & POSTS
ZACKENRINGE & NIETEN



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GRIP-FIX 16''' / 22''' / 27'''
GRIP-FIX 16''' / 22''' / 27'''

CAPS
KAPPEN

PRONG-RINGS
ZACKENRINGE
























s = fabric thickness
Stoffdicke

SOCKETS
FEDERTEILE

STUDS
KUGELTEILE

PRONG-RINGS & POSTS
ZACKENRINGE & NIETEN

			MEDIUM 22'''	LARGE 27'''
1)	385 / 16'''  10,10	Pearl 19'''  12,0	 13,0	 16,1
	s = 0,7	s = 0,5	s = 1,2	s = 0,8
Ringstar 16'''  10,5	385 / 19'''  12,0	385 / 40 / 19'''  12,3		
s = 0,9	s = 0,6	s = 1,1		
	385 / 24'''  15,2	385 / 40 / 24'''  15,3		
	s = 1,3	s = 1,1		
1) use of pronged ring possible instead of cap Verwendung von Zackenring statt Kappe möglich				
	380 / 16'''  10,95	380 / 16''' soft / leicht  10,95	 13,9	 17,0
	380 / 16'''  10,95	380 / 16''' flat / flach  9,5	 13,9	 17,0
	380 / 16'''  10,10	380 / 16'''  9,5	 13,0	 16,1
	prong length Zackenlänge 3,3 + 3,5 + 4,1 mm s = 0,9 / 1,1 / 1,7	s = 1,2	s = 1,2	s = 0,8

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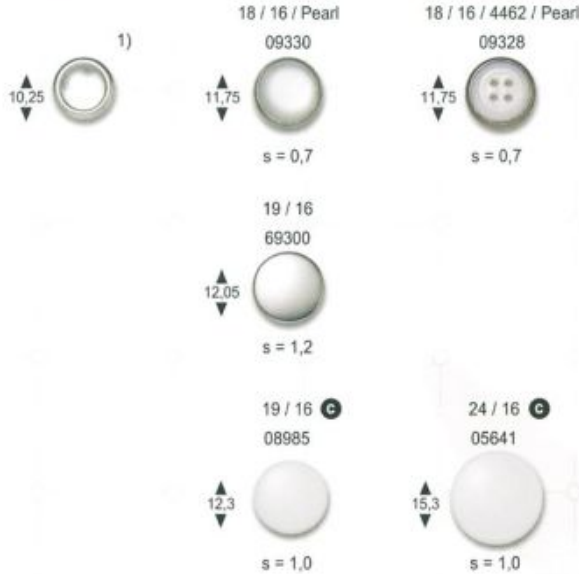
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GRIP-FIX 16''' STAINLESS STEEL
GRIP-FIX 16''' NIRO

CAPS
KAPPEN



1) use of pronged ring possible instead of cap
Verwendung von Zackenring statt Kappe möglich

C also coloured available
auch farbig erhältlich

SOCKETS
FEDERTEILE



STUDS
KUGELTEILE



PRONG-RINGS & POSTS
ZACKENRINGE & NIETEN



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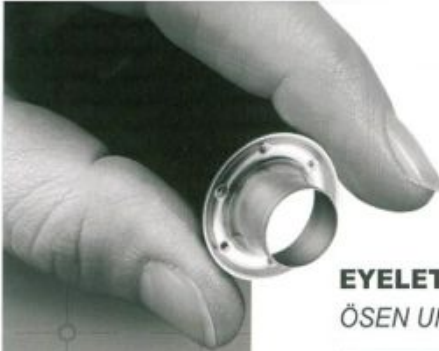
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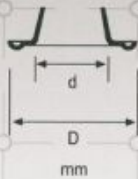




EYELETS AND WASHERS TYPE "PRYM" / TYPE "B"
ÖSEN UND SCHEIBEN TYP "PRYM" / TYP "B"

TYPE PRYM
TYP PRYM

TYPE "B"
TYP "B"



Brass nickelplated
Messing vernickelt

Brass nickel-free silver
Messing nickelfrei silber

Brass polished
Messing poliert

Brass black oxidized
Messing brüniert

Brass colour lacquering
Messing farbig lackiert

	329	329 Flower	3068	3078	3032	20 S
d	3,5	3,5	4,5	5,5	8,0	9,5
D	8,0	10,0	10,0	11,0	15,0	18,0
	2 / 0 B	0 B	1 B	2 B	3 B	4 B
d	7,0	8,0	8,5	9,5	10,5	11,5
D	12,0	13,0	14,5	16,0	17,5	19,5
	6 B	7 B	8 B	9 B	10 B	
d	13,5	14,0	15,0	17,5	19,5	
D	22,5	24,0	25,5	29,0	32,0	
	11 B	12 B	14 B			
d	21,5	23,5	28,5			
D	35,0	38,0	45,0			

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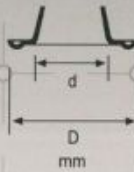
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EYELETS AND WASHERS DIN / OVAL
ÖSEN UND SCHEIBEN DIN / OVAL

DIN / OVAL
DIN / OVAL



	DIN 8	DIN 10	DIN 12	DIN 16	DIN 20	DIN 25	DIN 40	3030
d	8,0	10,0	12,0	16,0	20,0	25,0	40,0	42 X 22
D	16,0	20,0	24,0	30,0	36,0	44,0	62,0	60 X 40

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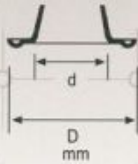
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EYELETS AND WASHERS TYPE "K"
 ÖSEN UND SCHEIBEN TYP "K"

TYPE "K"
 TYP "K"



K 10



d 10,0
 D 16,0

K 16



d 16,0
 D 25,0

K 20



d 20,0
 D 30,0

K 40



d 40,0
 D 56,0



Brass nickelplated
 Messing vernickelt



Brass polished
 Messing poliert



Brass black oxidized
 Messing brüniert



Steel zincplated
 Stahl verzinkt

Minimum quantity may be required.
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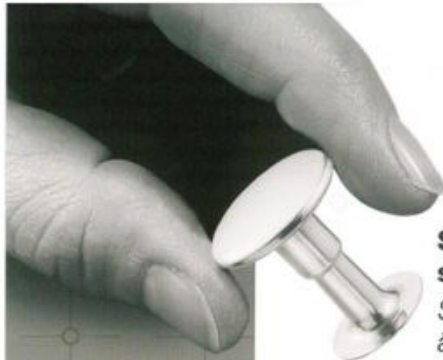
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SYSTEM TUBULAR RIVETS
similar to **DIN 7331, Form A/B**
SYSTEM HOHLNIETEN
ähnlich **DIN 7331, Form A/B**

MATERIAL/FINISH
MATERIAL/OBERFLÄCHE

- B** Brass, Messing / various finishes, vielfältige Oberflächen
- S** Steel, Stahl / various finishes, vielfältige Oberflächen

UPPERPARTS
OBERTEILE



	9005	9006	9009	9009.5	9011*	9006.5	9012***	9015
d	3,1	4,0 / 3,8	4,0	4,0 / 3,8	3,8	4,0	4,7	5,9
D	5,6	6,9	7,8	9,1	10,4	10,4	12,7	13,3
L	2,7	3,0 / 4,5	3,1	2,8 / 3,5	5,2	2,4	5,4	7,4
	S 01852 B 01873	S 01853 B 01874	S 01855	S 01856 B 01877	S 01857 B 01878	S 01854	S 01861 B 01882	S 01863

UNDERPARTS
OPEN (A)
UNTERTEILE
OFFEN



	9005/7	9006/7*	9006.5/7*	9008/9	9009.5/9	9012/10	9012/12	9015/18	9027/9**
d	2,5	3,0	3,0	3,0	3,0	3,5	3,5	4,7	3,3
D	7,0	7,0	9,5	7,0	8,3	11,7	11,7	12,5	8,3
L	6,8	6,8	6,8	8,8	8,8	9,7	11,7	17,2	8,8
	S 01888 B 01953	S 01893 B 01956	S 01894	S 01896	S 01898 B 01960	S 01908	S 01909 B 01969	S 01915	S 01904
		9011/9	9011/10	9011/12		9012/15			9009.5/9**
d		3,0	3,0	3,0		3,5			3,0
D		9,5	9,5	9,5		11,7			8,3
L		8,8	9,7	11,7		14,7			8,8
		S 01899 B 01961	S 01900	S 01901		S 01911			S 01898 B 01960

UNDERPARTS
CLOSED (B)
UNTERTEILE
GESCHLOSSEN



	9035/7	9036/7*	9036.5/7	9038/9	9039.5/9	9042/10	9042/12***	9045/18
d	2,5	3,0	3,0	3,0	3,0	3,5	3,5	4,7
D	5,6	6,9	10,4	9,6	9,1	12,7	12,7	10,4
L	6,5	6,5	6,5	8,5	8,5	9,5	11,5	17,0
	S 01919	S 01924 B 01980	S 01925	S 01927	S 01932 B 01986	S 01940	S 01941 B 01995	S 01946
		9041/9	9041/10	9041/12		9042/15		
d		3,0	3,0	3,0		3,5		
D		10,4	10,4	10,4		12,7		
L		8,5	9,5	11,5		14,5		
		S 01933 B 01987	S 01934	S 01935		S 01942		

* Combination not possible
Kombination nicht möglich

** File rivets without top parts
Ordnerrieten ohne Oberteile

*** Also with Brass-Calotte
available
Auch mit MS-Calott lieferbar
9012 = 03509
9042/12 = 03510

Minimum quantity may be required.
Eventuell Mindestmenge erforderlich.

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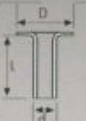
SYSTEM RAPID RIVETS SYSTEM RAPIDIETEN

MATERIAL/FINISH

MATERIAL/OBERFLÄCHE

- B** Brass, Messing / various finishes, vielfältige Oberflächen
- S** Steel, Stahl / various finishes, vielfältige Oberflächen

FORM A (OPEN) FORM A (OFFEN)



	3 / 6x5	3 / 6x6	4 / 5x6	4 / 5x7	4 / 5x8	4 / 6x7	4 / 6x8	4 / 8x8	4 / 10x10	4 / 12x8
d	3,0	3,0	4,0	4,0	4,0	4,0	4,0	4,0	4,0	4,0
L	5,7	5,4	5,7	5,7	5,7	6,7	6,7	8,7	10,8	12,0
D	4,3	5,3	5,3	6,1	7,0	6,1	7,0	7,0	9,5	7,0
	S 02089	S 02090	S 02093	S 02094	S 02095	S 06806	S 06807	S 02099	S 02104	S 02106

FORM B (WITH CALOTTES) FORM B (GESCHLOSSEN)



	3 / 6x5	3 / 6x6	4 / 5x6	4 / 5x7	4 / 5x8	4 / 6x6	4 / 6x7	4 / 6x8	4 / 6x10	4 / 8x6	4 / 8x7
d	3,0	3,0	4,0	4,0	4,0	4,0	4,0	4,0	4,0	4,0	4,0
L	5,4	5,4	5,2	5,2	5,2	6,0	6,0	6,0	6,0	8,0	8,0
D	5,0	6,0	6,0	6,9	7,8	6,0	6,9	7,8	10,4	6,0	6,9
	S 02060	S 02061	S 02064	S 02065	S 02066	S 06798	S 06799	S 06800	S 06802	S 02068	S 02069

	4 / 8x8	4 / 8x10	4 / 10x7	4 / 10x8	4 / 10x10	4 / 10x12	4 / 12x8	4 / 12x10
d	4,0	4,0	4,0	4,0	4,0	4,0	4,0	4,0
L	8,0	8,0	10,0	10,0	10,0	8,8	11,2	11,2
D	7,8	10,4	6,9	7,8	10,4	12,7	7,8	10,4
	S 02070	S 02071	S 02073	S 02074	S 02075	S 04679	S 02077	S 02078
		B 02108						

RAPID CAPS RAPIDKAPPEN



	12103	11701
H	3,0	2,85
h	2,1	2,05
D	10,0	9,8
	S 06292	S 04634

Possibilities of riveting Nietmöglichkeiten



RAPID WASHERS RAPIDPLATTEN



	11707	11707 Y	14x5x1,0	22 Ø
D	10,0	10,0	14,0	22,0
d	4,4	4,4	5,0	5,2
s	0,6	1,0	1,0	1,0
	S 02121	S 05576	S 07542	S 08836
	B 08133	B 07717		

Minimum quantity may be required.
Eventuell Mindestmenge erforderlich.

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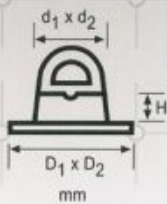
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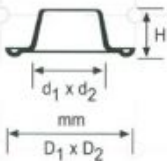
TURN BUTTONS DREHVERSCHLÜSSE

SWIVEL KÖRPER



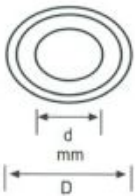
	355 / 420 open / 6	9065 closed / 6	355 / 420 open / 8	9066 closed / 8
				
$D_1 \times D_2$	12,5 x 32	12,5 x 32	12,5 x 32	12,5 x 32
$d_1 \times d_2$	8,5 x 13	8,5 x 13	8,5 x 13	8,5 x 13
H	6	6	8	8
	9067 closed d / 10	9070 open / 8	9072 open / 12	
				
$D_1 \times D_2$	12,5 x 32	12,5 x 41	12,5 x 41	
$d_1 \times d_2$	8,5 x 13	11,5 x 20,5	11,5 x 20,5	
H	10	8	12	



EYELETS ÖSEN



	370	360
		
$D_1 \times D_2$	23 x 30	26 x 36,5
$d_1 \times d_2$	8,5 x 15,5	13 x 22
H	6,5	7,7

WASHERS SCHEIBEN



	370	360
		
D	23 x 30	26 x 36,5
d	10,0 x 16,5	14,5 x 23,5

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HOOKS AND EYES / CLIP OFF PLUS
HAKEN UND AUGEN / CLIP OFF PLUS

HOOKS AND EYES
HAKEN UND AUGEN

<p>Cap / Kappe 3700 / 20</p>  <p>12,6</p>	<p>Hookplate / Platte 4320 / 13</p>  <p>14,0 14,0</p>
<p>Hook / Haken 4340 / 13</p>  <p>13,8 13,0</p>	<p>Hook / Haken 4310 / 13</p>  <p>11,8 13,0</p>
<p>Bar / Riegel 4300 / 13</p>  <p>14,0</p>	<p>Barplate / Platte 4302 / 13</p>  <p>19,6</p>
<p>Clip off plus</p> 	<p>Clamp / Klammer</p> 
<p>Rail / Schiene</p>  <p>110 mm 125 mm</p>	

CLIP OFF PLUS
CLIP OFF PLUS

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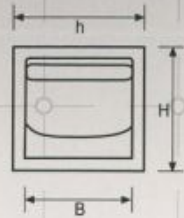
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BUCKLES / BACHELOR BUTTON
SCHNALLEN / PATENTKNÖPFE

BUCKLES
SCHNALLEN



B 36,0
 H 42,0
 h 44,0



B 36,0
 H 22,0
 h 44,0



B
 d
 H
 h

BACHELOR BUTTON
PATENTKNÖPFE

BACHELOR BUTTON NAILS
NÄGEL

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S-SPRING PILLAR SET 4
S-FEDER BLOCKNIETEN SET 4

CAPS
 KAPPEN

SOCKETS
 FEDERTEILE

PILLAR 195 / 4
 KUGELSCHAFT
 195 / 4

WASHER
 SCHEIBE

POSTS
 NIETEN

40 / 18" / 4

11,4



4G

12,4



STEEL / EISEN

PLASTIC / KUNSTSTOFF

3 mm



22 mm



6 mm



25 mm



9 mm



30 mm



12 mm



45 mm



15 mm



6 mm



9 mm



12 mm



195 / 4

10,0



4

H = 8,0

10,3



4 H

H = 9,0

10,3



Nail 556

H = 8,0

10,5



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PLASTIC PRESS FASTENERS
KUNSTSTOFF DRUCKKNÖPFE

CAPS
KAPPEN

SOCKETS
FEDERTEILE

STUDS
KUGELTEILE

POSTS
NIETEN



s = fabric thickness
Stoffdicke

PLASTIDUR 2008
PLASTIDUR 2008



s = 0,5

PLASTIDUR 2010
PLASTIDUR 2010



s = 1,7

PRYM COLOR 1000
PRYM COLOR 1000



s = 1,2

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Eventuell Mindestmenge erforderlich.

Articles are dyeable / Artikel sind einfärbbar

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STYLE
AUSFÜHRUNG



SYSTEM
SYSTEM

	STANDARD	REGISTERED	BOMBE	BICOLOR	COIN EFFECT (CE)	OPEN (OF)	OPEN BOMBE	OPEN TRUMPET	OPEN SUPER LONG	OPEN BIG HOLE
KH	22"	•	•	•	•					
	24"	•	•	•	•					
	27"	•	•	•	•					
	32"	•	•	•	•					
KMH	22"	•	•	•	•					
	24"	•	•	•	•					
	27"	•	•	•	•	•				
	32"	•	•	•	•	•				
MLG	22"	•			•			•	•	•
	24"			•		•		•	•	•
	27"	•			•	•		•	•	•
	32"					•		•	•	•
AL	22"					•		•		
	24"					•		•		
	27"					•		•		
FLEX	22"	•	•	•	•	•	•	•	•	•
	27"	•	•	•	•	•	•	•	•	•

BURRS

12108 12108 / 10 12108 / 18 S 12108 / 13 12118 12121 12121 / 12 12131 12119 / 6 12119 / 8 12119 / 9F 12119 / 9,5 12119 / 10 12119 / 12 15" Washer 18" Washer



SIZE IN"
GRÖSSEN IN"
22" / 14,00 mm 32" / 20,00 mm
24" / 15,00 mm 34" / 22,00 mm
27" / 17,00 mm

UNDERPARTS
UNTERTEILE

ARROW TACK *



ARROW TACK *



*) BRASS OR ALUMINUM

TWO PRONG-NAIL **



** STAINLESS STEEL

RIVET ***



RIVET ***



RIVET ***



***) BRASS OR ALUMINUM
CAPPED OR UNCAPPED



SP 2 / SP 3 HAND PRESS for all products of the Prym Fashion Group

Technical Data

Type	SP 2	SP 3
Drive	Manuel lever	Manuel lever
Stroke	32 mm	32 mm
Insertion depth	105 mm	150 mm
Insertion height	20 mm	20 mm
Dimensions WxLxH	90x220x300 mm	90x285x320 mm
Weight	4,5 kg	8 kg



Range of application

- Suitable for attaching of all products of the Prym Fashion Group
- Also for piercing and punching

Advantages

- No need for electric current or compressed air supply
- Easy changing of dies
- Manuel lever position can be set individually (SP 3)
- Limitation of stroke and riveting force if needed (SP 3)
- Stroke height and insertion height can be adjusted individually (SP 3)

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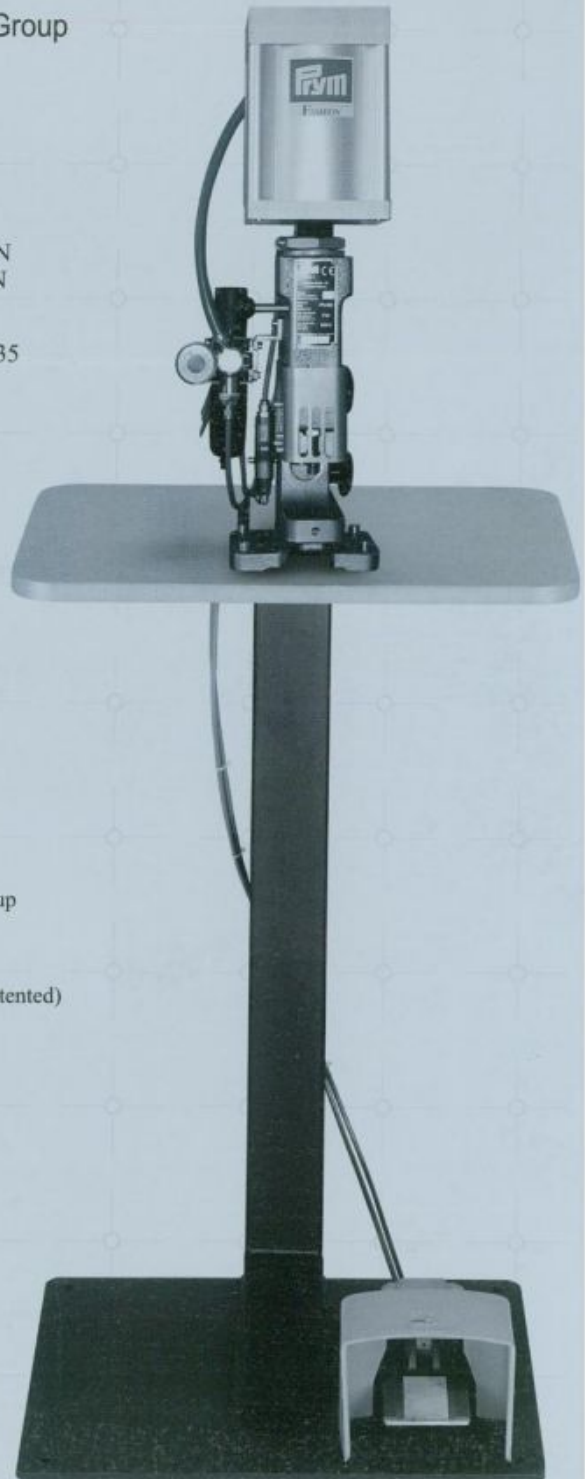




PP 5 / 600
PNEUMATIC ATTACHING MACHINE
for all products of the Prym Fashion Group

Technical Data

Drive	pneumatic
Pressure balance	max. 6,0 bar = 6000 N min. 1,5 bar = 1500 N
Timing	at 3 bar <= 0,5 dec.
Noise level	< 82 dB(A) DIN 45635
Throat depth	120 mm
Throat height	48 mm
Operating height	900 mm with table
Dimensions WxDxH	400x200x390 mm
Weight	12 kg without table 40 kg with table



Range of application

- Suitable for all products of the Prym Fashion Group

Advantages

- Excellent safety due to integrated fingerguard (patented)
- Easy and quick to convert to different products
- Automatic regulation of pressure
- Deep throat
- GS-standard

Optional features

- Simple or laser spot light
- Machine stand and table
- Optimum storing and grabbing bins (MTM)

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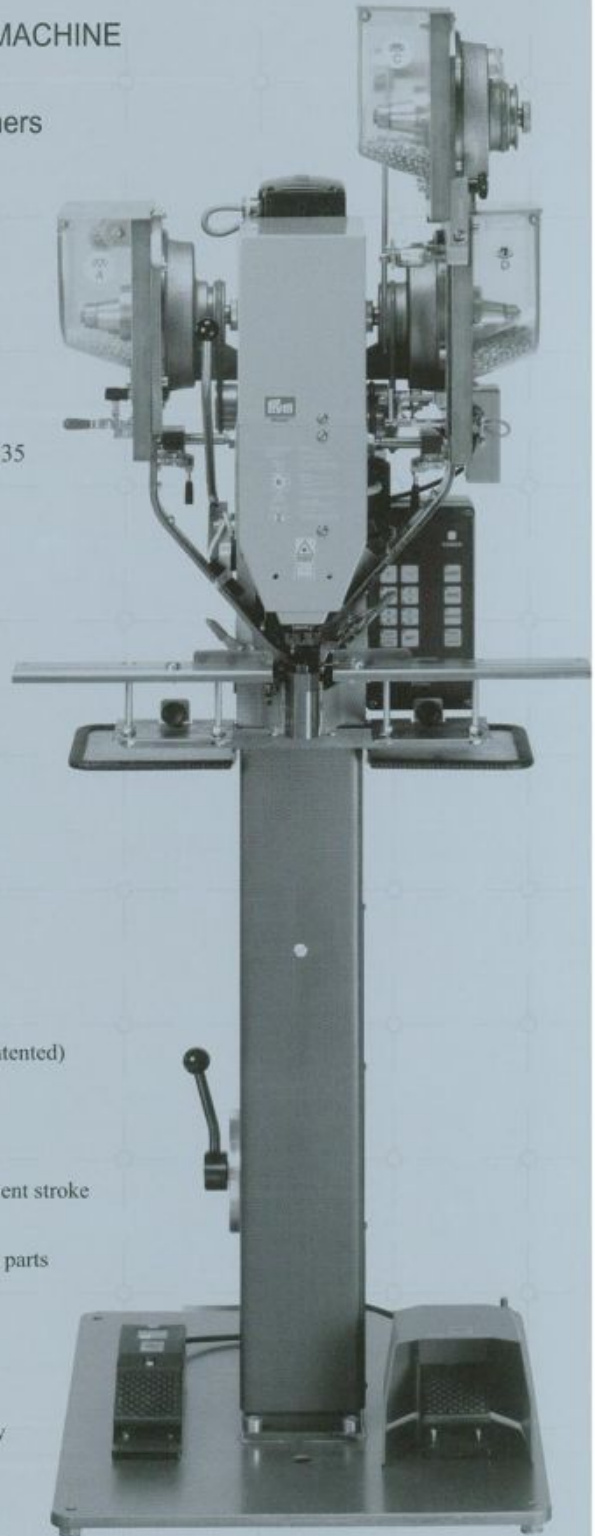




NE 25 / 3K
FULLY AUTOMATIC ATTACHING MACHINE
with 3 hoppers
for Gripfix and Plastidur Snap Fasteners

Technical Data

Drive	electric
Connection load max.	0,9 kVA
Voltage	1x 110/230 V
Frequency	50/60 Hz
Plunger force	3200 N
Noise level	< 80 dB(A) DIN 45635
Speed (constant)	236 pc/min.
Throat depth	60 mm
Throat height	18 mm
Operating height	840-1040 mm
Dimensions WxDxH	500x600x1500 mm
Weight	135 kg



Range of application

- Gripfix and Plastidur press fasteners

Advantages

- Excellent safety due to integrated fingerguard (patented)
- Automatic compensation of fabric thickness
- Easy to convert to different products
- Large hoppers with transparent covers
- Choosing operating type: single stroke or permanent stroke
- GS-standard
- Only one machine is required for set with 3 basic parts

Optional features

- Process control (further details on request)
- Specific solutions on customer demand
- Single Phase: Can be used in all electricity supply systems without any conversion